

Parts Required:

- Black Cable Ties
- CabHand
- $\frac{5}{16}$ "x3 bolt
- 0.625OD Plastic Spacer
- $\frac{5}{16}$ " Nylon Nut
- Black Cable Ties
- CabHand

Tools Used:

- $\frac{1}{2}$ " Wrench
- Scissors or Knife
- Square Head Screwdriver



Step 1:

Remove the $\frac{5}{16}$ " mounting bolt from the bottom end of the cylinder. Leave the stem of the cylinder assembled to the actuator. Remember the sequence of the plastic spacers.



Step 2:

Remove the $\frac{5}{16}$ " mounting bolt from the top end of the cylinder. Remember the sequence of the plastic spacers.



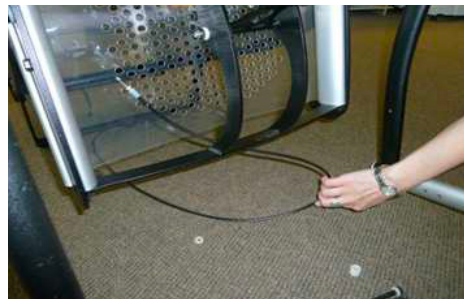
Step 3:

Clip to remove the cable tie that hold the cable to the actuator.



Step 4:

Remove cable from actuator.



Step 5:

Remove cable.



Step 6:

Remove Tilt cable handle.



Step 7:

New part to be attached.



Step 8:

Place cylinders through hub, actuator pins need to face the seat of the chair.



Step 9:

Attach top end of cylinders to the chair, paying attention to spacer and cylinder configuration.



Step 10:

Attach bottom end of cylinder (with actuators) paying careful attention to spacer configuration.



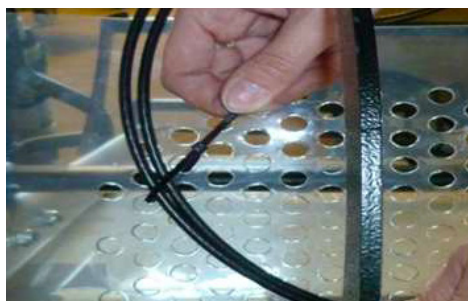
Step 11:

Attach Tilt Cable handle to the Push bar.



Step 12:

Place cables around seat frame bar and through cylinder hub. Attach cables to actuators, attach black cable ties around cable and actuator.



Step 13:

Attach cable to the TPU seat with a black cable tie.

For more information:

Please contact Broda Customer Care at 1-800-668-0637